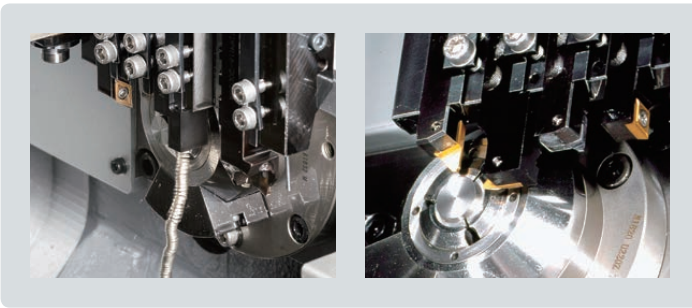




Features

- Chip drops down to the bed of the machine due to gravity, and chip control problem is solved
- Available in coolant through style
- Front turning, grooving, and back turning operations can be performed by utilizing Y-axis control



Coolant through holders

- Perfect solution for chip problems
- Less wear, more stable dimensions



Program sample	Y-axis Toolholder			
Select tool	① T300			
Position tool	② G0	Y .450	Z .000	T3
	③	X .000		
Move to OD to cut	④ G1	Y .300		F .003
	⑤		Z .200	F .002
Cut face	⑥	Y .450		
	⑦ G0	X .450		

Cut by Y-axis

Note: Need Y-offset for holder shank size.

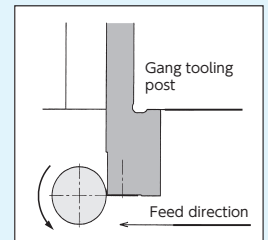
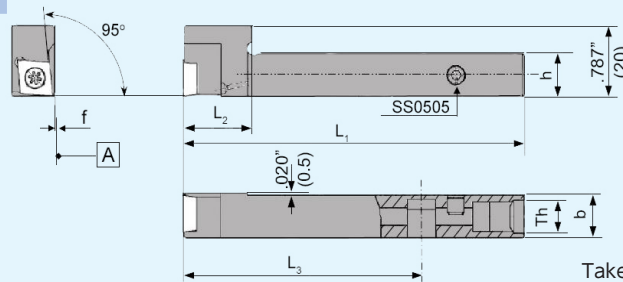
Front Turning

NEW CC.. Series - Toolholders

Y-SCLC-OH2 (Coolant through)

Th (Thread type)

3/8" holder : M6×1
1/2", 5/8" holder : NPT1/8
Metric size holder : Rc1/8 (PT1/8)



Right-Hand style shown
Takes Right-hand or Neutral insert

Gage Insert	Item Number	EDP	Stock		h	b	L ₁	f	L ₂	L ₃	Th	Clamp Screw	Wrench						
			R	L															
CC..32.5..	Y-SCLCR083H-IN-OH2	5052774	●		1/2	1/2	3.937	100	0	0	.984	25	2.756	70	NPT1/8	LRIS-4 X 10	LW-25S-20 X 65		
	Y-SCLCR103H-IN-OH2	5052808	●		5/8	5/8	3.937	100	0	0	.984	25	2.756	70	NPT1/8	LRIS-4 X 10	LW-25S-20 X 65		
CC..32.5..WP	Y-SCLCR1212H09S-OH2	5052766	●		.472	12.0	.472	12.0	3.937	100	0	0	.787	20	2.756	70	R1/8(PT1/8)	LRIS-4 X 10	LW-25S-20 X 65
	Y-SCLCR1616H09S-OH2	5052790	●		.630	16.0	.630	16.0	3.937	100	0	0	.787	20	2.756	70	R1/8(PT1/8)	LRIS-4 X 10	LW-25S-20 X 65