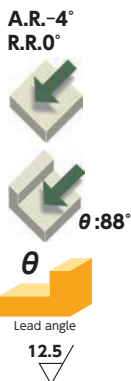


NTK CUTTING TOOLS

XFM series

● Lead angle 88 degree - LNX324 (A.R.-4° ,R.R.0°)



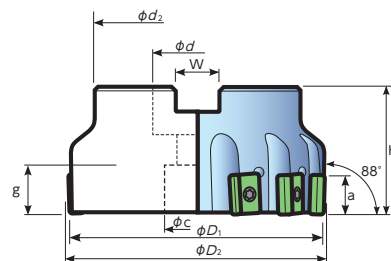
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Left hand added!



Inch Size Cutters

Item #	EDP #	Inserts	D1	D2	H	a	d	W	d2	c	g	Price
JXTM15IN-88-4R	US6000931	4	1.50	1.55	1.75	.551	.750	.32	1.350	.610	-	XXX.XX
JXTM15IN-88-4L	US6001073	4	1.50	1.55	1.75	.551	.750	.32	1.350	.610	-	XXX.XX
JXTM15IN-88-5R	US6001072	5	1.50	1.55	1.75	.551	.750	.32	1.350	.610	-	XXX.XX
JXTM15IN-88-5L	US6001073	5	1.50	1.55	1.75	.551	.750	.32	1.350	.610	-	XXX.XX
JXTM20IN-88-6R	US6000932	6	2.00	2.05	2.00	.551	.750	.32	1.770	.610	-	XXX.XX
JXTM20IN-88-6L	US6001075	6	2.00	2.05	2.00	.551	.750	.32	1.770	.610	-	XXX.XX
JXTM25IN-88-8R	US6000933	8	2.50	2.55	2.00	.551	1.000	.38	2.000	.760	-	XXX.XX
JXTM25IN-88-8L	US6001076	8	2.50	2.55	2.00	.551	1.000	.38	2.000	.760	-	XXX.XX
JXTM30IN-88-10R	US5854856	10	3.00	3.04	2.00	.551	1.000	.38	2.362	.827	.539	XXX.XX
JXTM30IN-88-10L	US6001077	10	3.00	3.04	2.00	.551	1.000	.38	2.362	.827	.539	XXX.XX
JXTM40IN-88-13R	US5854864	13	4.00	4.04	2.00	.551	1.500	.64	3.150	2.000	.870	XXXX.XX
JXTM40IN-88-13L	US6001078	13	4.00	4.04	2.00	.551	1.500	.64	3.150	2.000	.870	XXXX.XX
JXTM50IN-88-16R	US6000934	16	5.00	5.04	2.00	.551	1.500	.64	3.740	2.000	.870	XXXX.XX
JXTM50IN-88-16L	US6001079	16	5.00	5.04	2.00	.551	1.500	.64	3.740	2.000	.870	XXXX.XX
JXTM60IN-88-18R	US6000935	18	6.00	6.05	2.00	.551	2.000	.75	4.000	2.800	1.120	XXXX.XX
JXTM60IN-88-18L	US6001088	18	6.00	6.05	2.00	.551	2.000	.75	4.000	2.800	1.120	XXXX.XX

Inserts

Item Number	R	Silicon Nitride	
		SX6	Price
LNX 324-02 T0420 (LNX 324-08 T01020)	.031	●	\$XX.XX
LNX 324-03 T0420 (LNX 324-12 T01020)	.047	●	
LNX 324-04 T0420 (LNX 324-16 T01020)	.063	●	

* Recommend using torque wrench @35lbs (4Nm)

*8 corners can be used when using right and left hand cutter.

Recommend Cutting Conditions

Work Material	Grade	Dry	Wet	Cutting Speed (SFM)								Feed (IPT)					Depth of Cut (inch)	
				700	1200	1700	2200	2700	3200	3700	4200	.002	.004	.006	.008	.010		.012
Gray Cast Iron	SX6	●	●															~.300



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