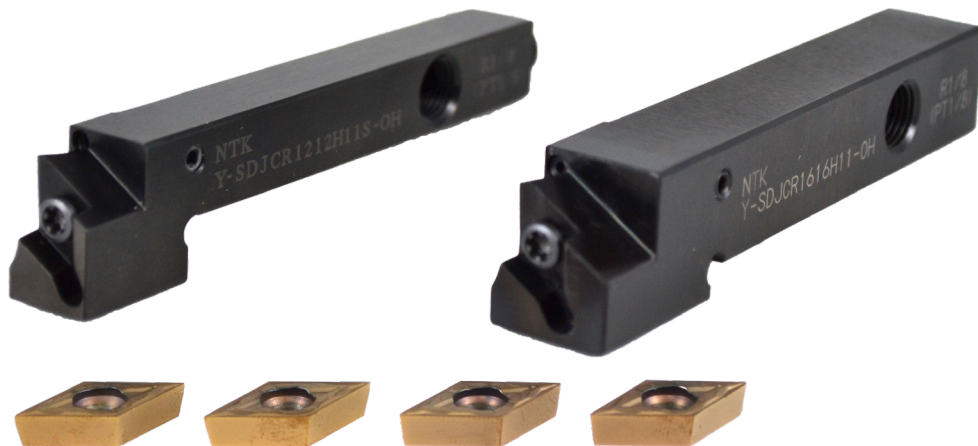


## Y-AXIS CUTTING

- Coolant-through holders
- Front turning operations can be performed with this holder

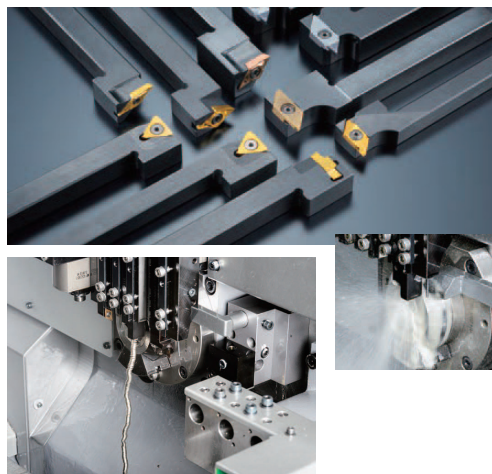
**APPLICATIONS:  
MILD & STAINLESS  
STEEL, TITANIUM  
& HEAT RESISTANT  
ALLOYS**



## THE MOST COMPLETE LINE OF SWISS TOOLING AVAILABLE

### Y-axis Toolholders CHIP CONTROL BY GRAVITY

- Chip drops down to the bed of the machine due to gravity, and chip control problem is solved
- Available in coolant-through
- Front turning, grooving, and back turning operations can be performed by utilizing Y-axis control



### COOLANT THROUGH CAPABILITY

- Evacuates chips away from the cutting edge
- Reduces cutting tool temperature and helps keep the edge sharp
- Improves part tolerance by steady coolant supply to the edge
- 19.5mm and 20mm qualified stop ensures repeatability

Purchasing Examples	Price
Y-SDJCR1212H11S-OH Holder	\$XXX.XX
DCGT32.508MYL DM4 Insert	\$XX.XX
DCGT32.51MYL DM4 Insert	\$XX.XX
Y-SDJCR1616H11-OH Holder	\$XXX.XX
DCGT32.508MYL DM4 Insert	\$XX.XX
DCGT32.51MYL DM4 Insert	\$XX.XX

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